



Installation instructions

Door control

TS 971

Automatic control panel with radio

Version: 51171521



0000000 0000 51171521 XXXXX

– en –

Status: k / 04.2022



GfA-Stick, GfA+ App and fault guide

The GfA-Stick is available for setting and servicing works on the door. Together with the GfA+ App, the tool enables reading and display of important data from GfA door controls TS 959, TS 970 and TS 971 via smartphone or tablet PC. This data includes, for example:

- Serial number, software version, cycle counter reading
- Connected hardware (e.g. sensor)
- Current programming
- Display of the last 128 events on the door
- Fault memory with fault guide for remedy

The data can be managed conveniently via the GfA-Portal.
The GfA-Portal can be reached via the GfA website:

www.gfa-elektromaten.com

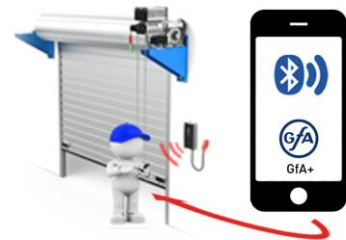


Save time when testing, servicing and repairing the door. Use the GfA-Stick and GfA+ App.

Do you also need the fault guide from the App as a PDF document? You can also find this on the GfA website - in the download area.



GfA-Stick Part No.: 20003696



GfA ELEKTROMATEN GmbH & Co. KG
Wiesenstraße 81 • 40549 Düsseldorf





www.gfa-elektromaten.de
 info@gfa-elektromaten.de

Contents

1	General safety information	6
2	Technical data	7
3	Mechanical installation	8
4	Electrical installation	9
	Connection cable connection overview	10
	Limit switch configuration, screwable version up to year of construction in 1997	11
	Limit switch configuration, single limit switches	11
	Carrying out the electrical installation	12
	Mains supply	13
	Mains supply to control	13
	Completing the electrical installation	13
	Overview of control	14
5	Starting up the control	15
	DES: Rapid adjustment of final limit positions	15
	NES: Rapid adjustment of final limit positions	16
6	Electrical installation – control accessories	17
	Connection of door safety switches X2	17
	Connection of safety devices X2	18
	External supply X1	19
	Emergency stop X3	19
	Automatic closing, On/Off X4	19
	External control device X5	19
	Photo cell X6	19
	Light curtain X6	20
	Radio receiver X7	20
	Pull switch X7	20
	Intermediate open X8	20
	Red/green traffic lights X20 / X21	20
	Magnetic brake X20 / X21	20
7	Control programming	21
8	Table menu items	22
	Door operating modes	22
	Door positions	23

Door functions	24
Safety functions.....	29
DI/FI settings	30
Extended door functions.....	31
Maintenance cycle counter.....	32
Readout of data memory	33
Deleting / readout.....	33
Reading out WSD door-module data.....	34
9 Safety devices.....	35
X2: Input, door safety switch	35
X2: Input for safety devices	37
Installation of the spiral cable	38
EMERGENCY operation	41
X3: Input, emergency STOP	41
10 Functional description	42
X: 24 VDC voltage supply	42
X1: Mains supply of the control and supply of external devices	42
X4: Input, automatic closing Off/On.....	43
X5: Input, control device.....	43
X6: Input "Through / reflective photo cell" resp. light curtain	44
X7: Input pull switch/radio receiver.....	47
Internal radio receiver.....	48
Teach-in of radio transmitter	48
Deleting an individual radio transmitter	49
Deleting all radio transmitters.....	49
X8: Input, intermediate stop On/Off.....	50
X20 / X21: Potential-free relay contacts	51
Operating status display.....	51
Force monitoring (DES only)	51
Travel time monitoring (NES only).....	52
UBS system	53
UBS connection	53
Reversing duration adjustment.....	53
Maintenance cycle counter.....	54

Short-circuit/overload display	54
Display for active WSD door-module wireless safety device	54
Standby function	54
Illumination of the built in push button of the door control	54
11 Status display	55
Faults	55
Commands.....	60
Status indications	60
12 Explanation of symbols	62
13 Declaration of incorporation / Declaration of conformity.....	64

Symbols	
	Warning - Risk of injury or danger to life!
	Warning - Danger to life from electrical current!
	Note - Important information!
	Prompt - Required action!

Illustrations show example products. Differences from the delivered product are possible.

1 General safety information

Specified use

The door control is intended for a power-operated door with a drive unit (NES/DES GfA limit switch system).

The safe operation is only guaranteed with specified normal use. The drive unit is to be protected from rain, moisture and aggressive ambient conditions. No liability for damage caused by other applications or non-observance of the information in the manual.

Modifications are only permitted with the agreement of the manufacturer. Otherwise the Manufacturer's Declaration shall be rendered null and void.

Safety information



Warning ! Failure to follow these installation instructions may result in severe injury or death.

- Please read these instructions before using the product
- Keep these instructions handy
- Please include these instructions when you pass on the product

Installation and commissioning are to be performed by skilled personnel only.

Only trained electrical craftsmen are permitted to work on electrical equipment. They must assess the tasks assigned to them, recognise potential danger zones and be able to take appropriate safety measures.

Installation work is only to be carried out with the supply off.

Observe the applicable regulations and standards.

Coverings and protective devices

Only operate with corresponding coverings and protective devices.

Ensure that gaskets are fitted correctly and that cable glands are correctly tightened.

Spare parts

Only use original spare parts.

2 Technical data

Series		TS 971
Dimensions W x H x D		155 mm x 386 mm x 90 mm
Installation		Vertical, free of vibration
Operating frequency		50 Hz / 60 Hz
Supply voltage (+/- 10%)		1 N~220-230 V, PE 3 N~220-400 V, PE 3~220-400 V, PE
Output power for drive unit, maximum		3 kW
Protection per phase, on-site		10 A 16 A
External mains supply:		24 V DC
Internal electronic protection	Variant 350 mA Variant 1000 mA	350 mA 1000 mA (< 40 °C ambient temperature) 950 mA (40 °C – 50 °C)
External mains supply: X1/L, X1/N Protection via F1 micro-fuse		1 N~230 V 1.6 A time-lag
Control inputs		24 V DC, type. 10 mA
Relay contacts		2 potential-free changeover contacts
Loading of relay contacts, ohmic/inductive		230 V AC, 1 A 24 V DC, 0,4 A
Control power consumption	Variant 350 mA Variant 1000 mA	18 W 34 W
Temperature range	Operation Storage	-10 °C +50 °C +0 °C +50 °C
Air humidity, non-condensing		up to 93 %
Protection class of housing with CEE-plug		IP 54 / IP 65
Protection class of housing		IP 65
Compatible GfA - limit switch		NES (mechanical limit switch) DES (digital limit switch)
Integrated radio receiver	WSD Radio	2.4 GHz 434 MHz

3 Mechanical installation



Control installation!

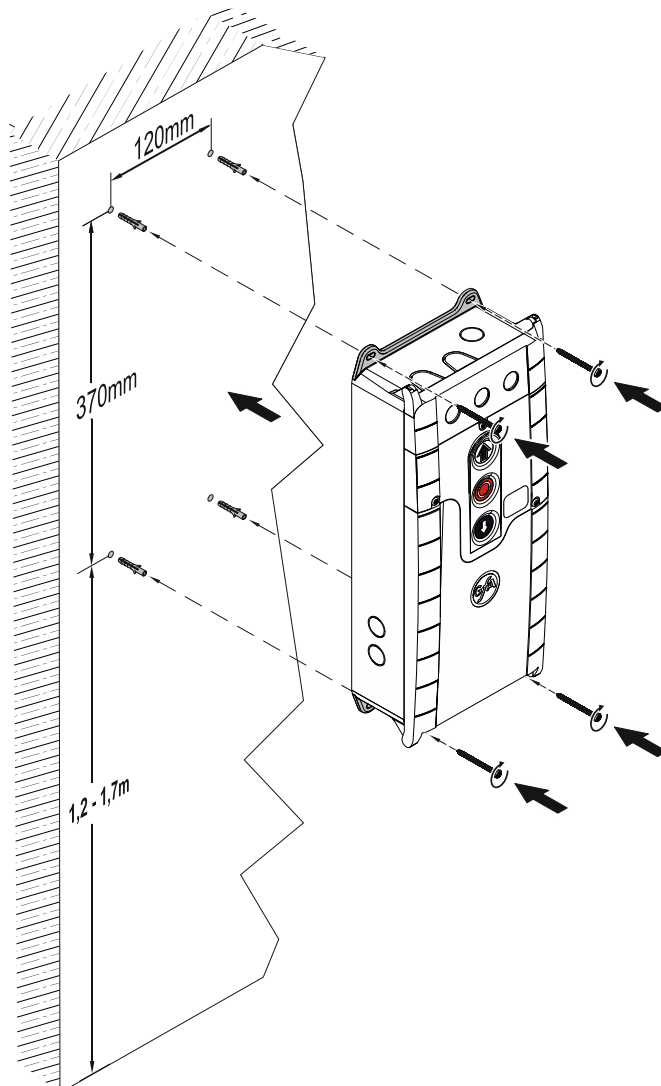
- Indoor use only
- Mounting only on even ground that is free of vibration
- Only vertical mounting position allowed
- Door must be in clear view from place of installation

Requirements

The permissible loads on walls, mountings, connection and transmission elements must not be exceeded.

Mounting

The control is mounted via 4 elongated holes



4 Electrical installation



Warning - Danger to life due to electrical current!

- Disconnect the cables (mains OFF) and check that the supply is off
- Observe the applicable regulations and standards
- Ensure proper electrical connection
- Use suitable tools



On-site backup fuse and mains disconnector!

- Only use all current sensitive earth leakage circuit breakers type B for FI-drive units
- Connection to the indoor installation via an all-pole disconnecter unit, with current ≥ 10 A as per EN 12453 (e.g. CEE plug connector, main switch)



Note! - The inputs of the following safety devices of the control are rated

Performance Level c (PLc):

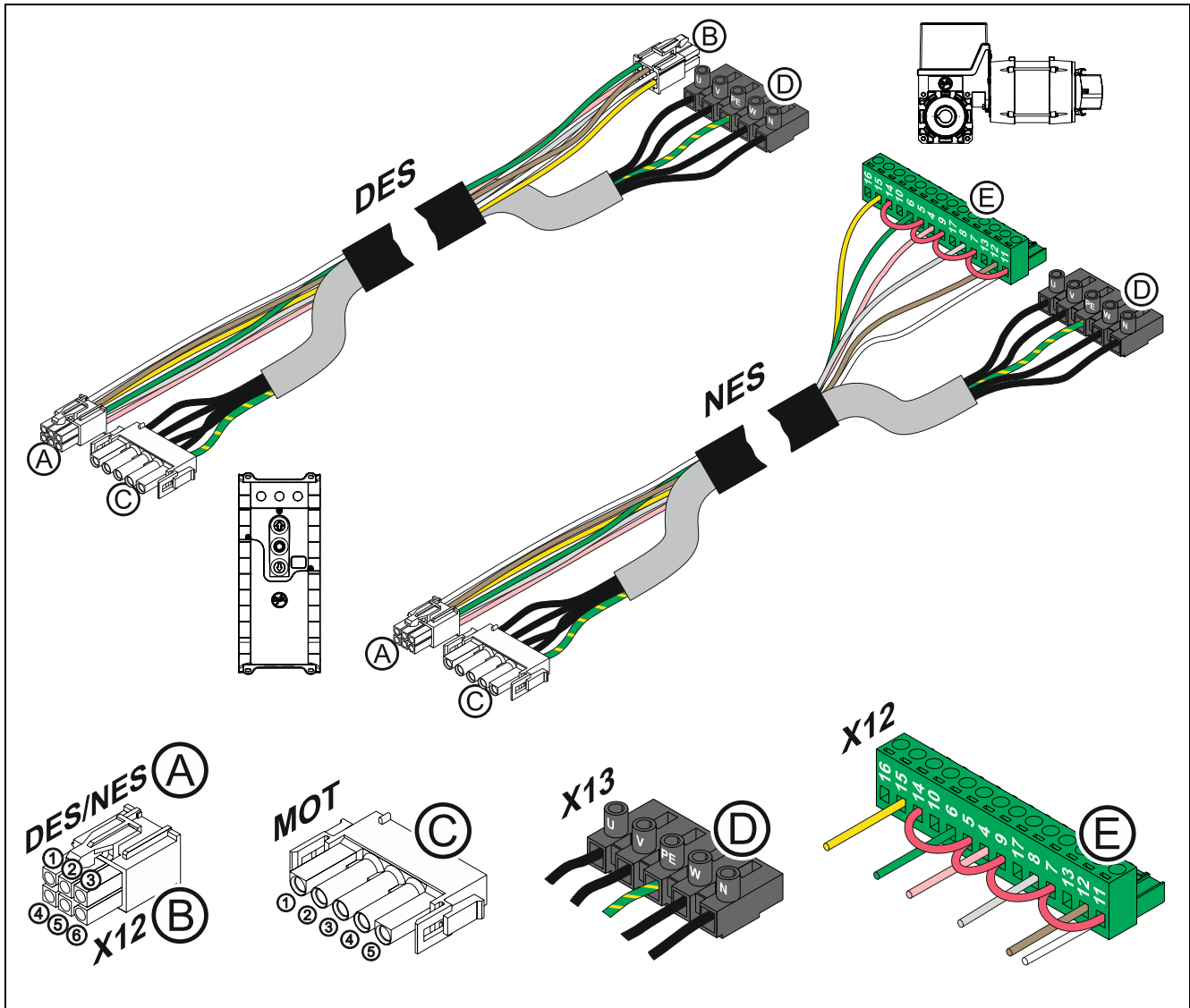
- Slack-rope switch
- Pass-door switch
- Safety edge
- Limit switch system
- Safety circuit of the drive unit
- Emergency STOP control device

Connect only sensors that comply with the current EN 12453 and are suitable for Performance Level c.



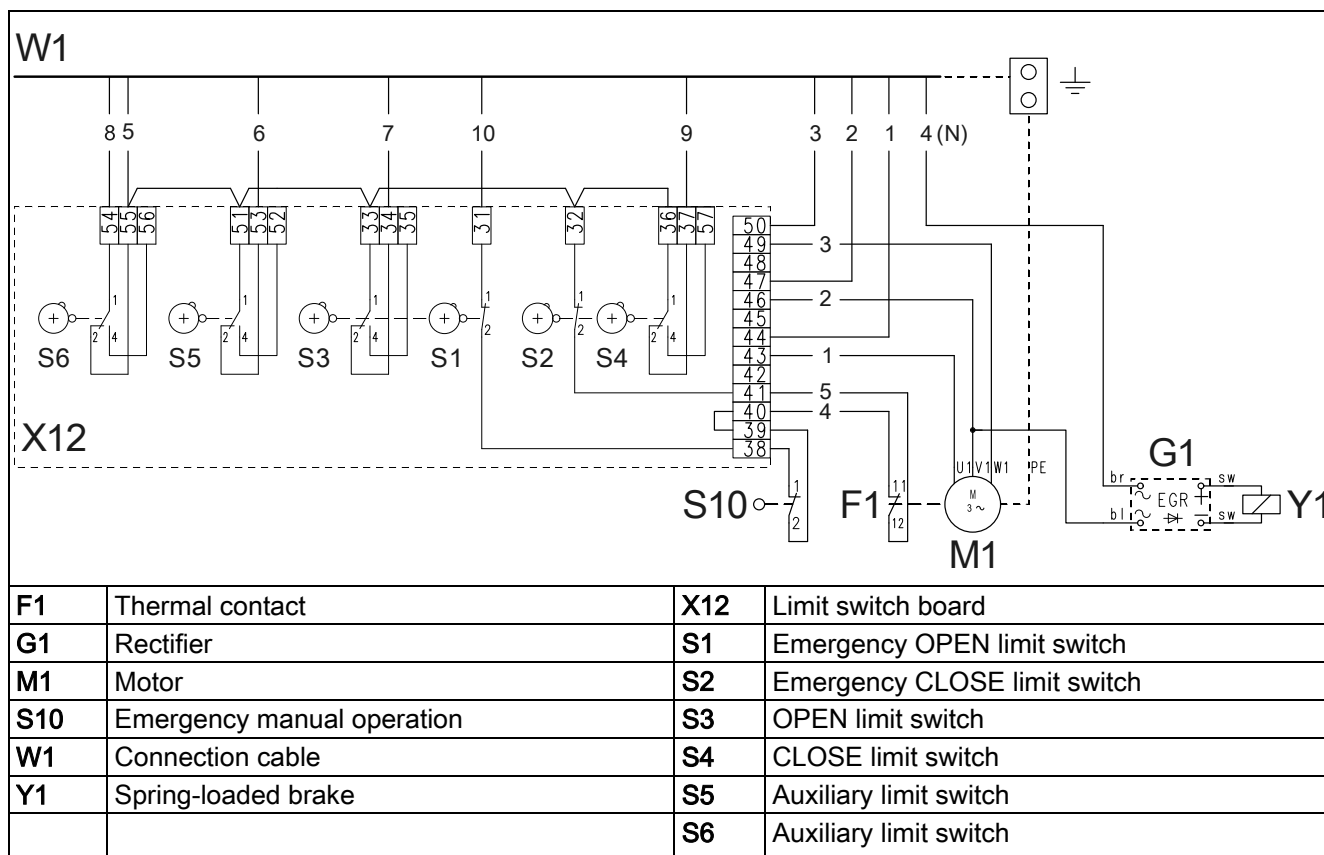
Observe the installation instructions of the drive unit!

Connection cable connection overview

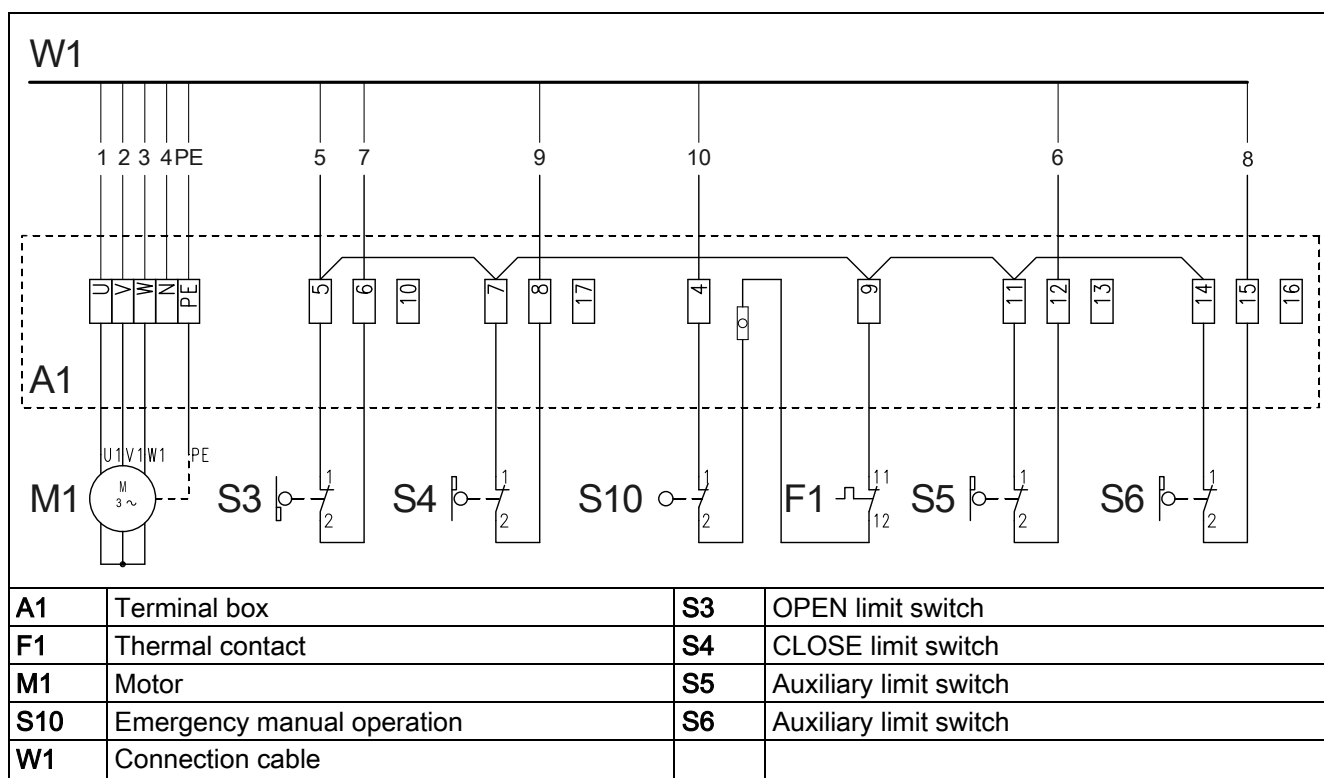


Ⓐ DES →		Ⓑ X12 DES		Ⓒ MOT →		Ⓓ X13	
Pin	Core	Pin	Description:	Pin	Core	Term.	Description:
①	5/wh	①	+24 V safety circuit	①	3	W	Phase W
②	6/bn	②	Channel B (RS485)	②	2	V	Phase V
③	7/gn	③	Ground	③	1	U	Phase U
④	8/ye	④	Channel A (RS485)	④	4	N	Neutral conductor (N)
⑤	9/gy	⑤	Safety circuit	⑤	PE	PE	
⑥	10/pk	⑥	8 V DC supply voltage				
Ⓐ NES →		Ⓔ X12 NES					
Pin	Core	Term.	Description:				
①	5/wh	11	Limit switch common +24 V, wire link to: 7, 9, 5, 14				
②	6/bn	12	S5 Auxiliary limit switch				
③	7/gn	6	S3 Open limit switch				
④	8/ye	15	S6 Auxiliary limit switch				
⑤	9/gy	8	S4 CLOSE limit switch				
⑥	10/pk	4	Safety circuit				

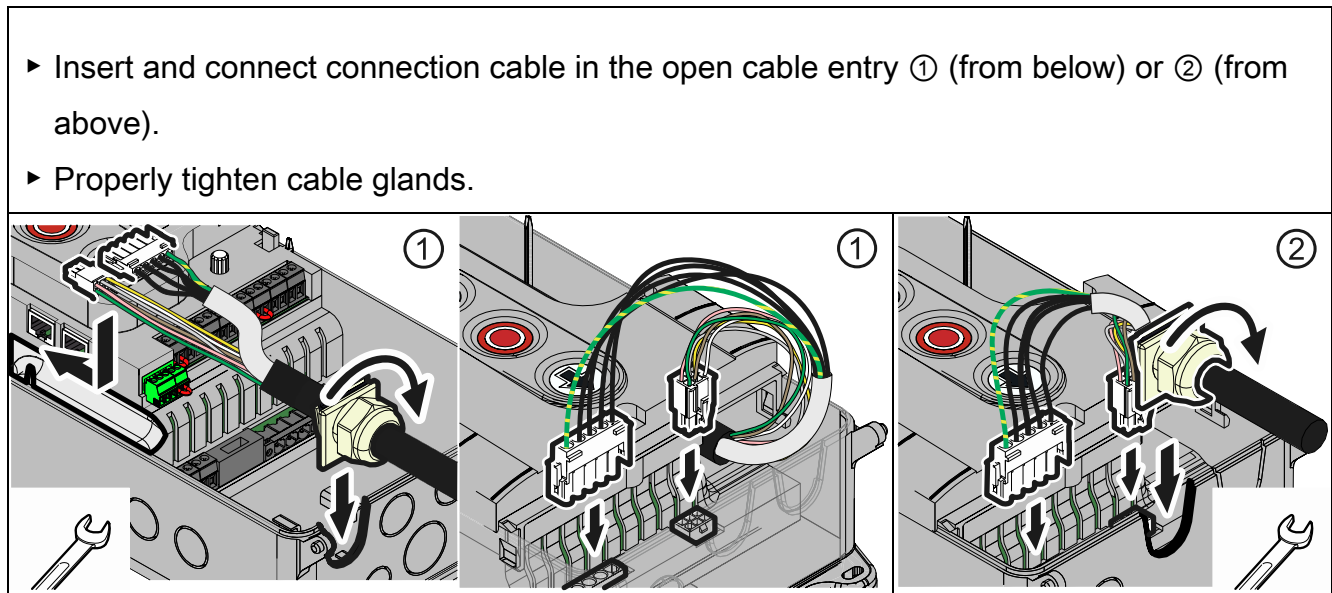
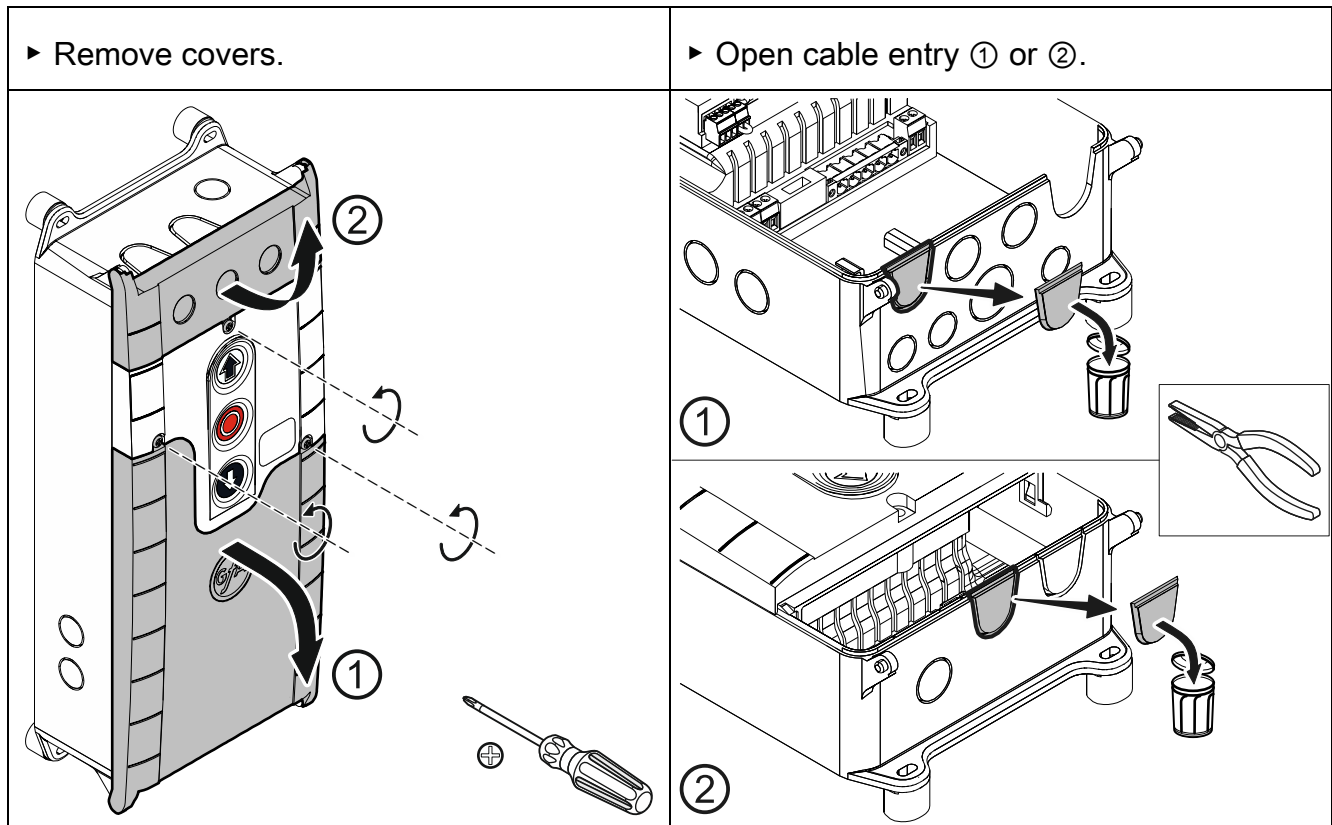
Limit switch configuration, screwable version up to year of construction in 1997



Limit switch configuration, single limit switches



Carrying out the electrical installation



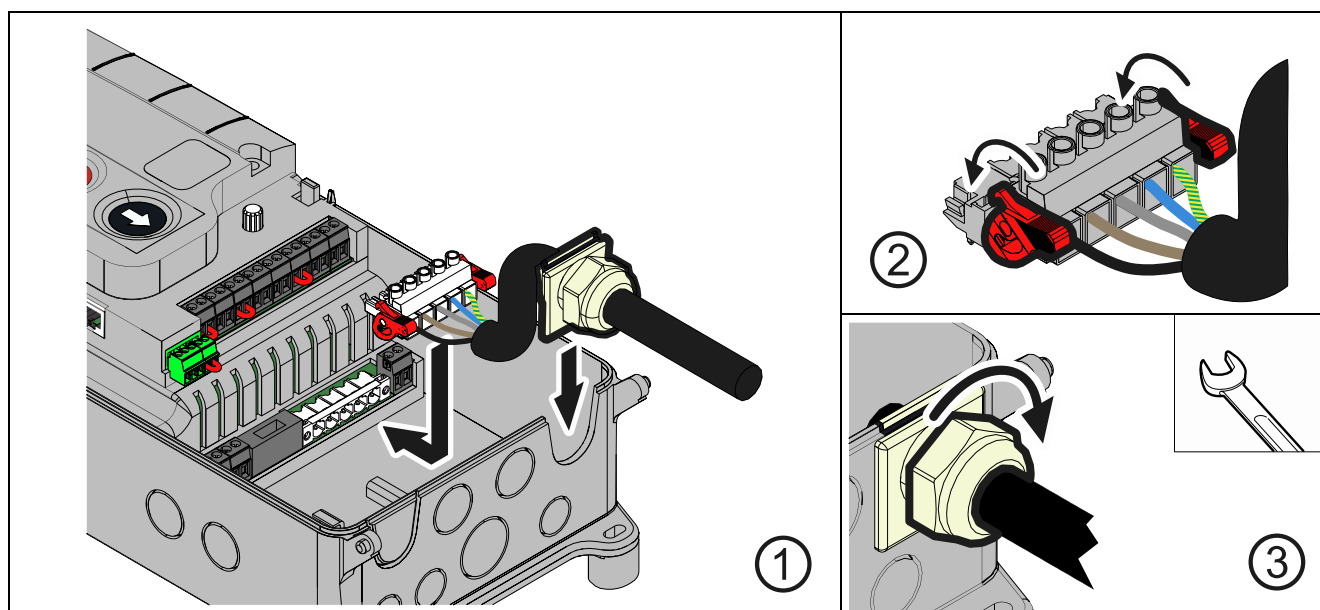
Avoid damage to parts!

- Open cable entry with suitable tool

Mains supply

3~, N, PE 220 – 400 V 50 - 60 Hz	3~, PE 220 – 400 V 50 - 60 Hz	1~, N, PE, sym. 220 – 230 V 50 - 60 Hz	1~, N, PE, asym. 220 – 230 V 50 - 60 Hz
		\neq SI 25.15 WS, SI 45.7 WS	$=$ SI 25.15 WS, SI 45.7 WS

Mains supply to control

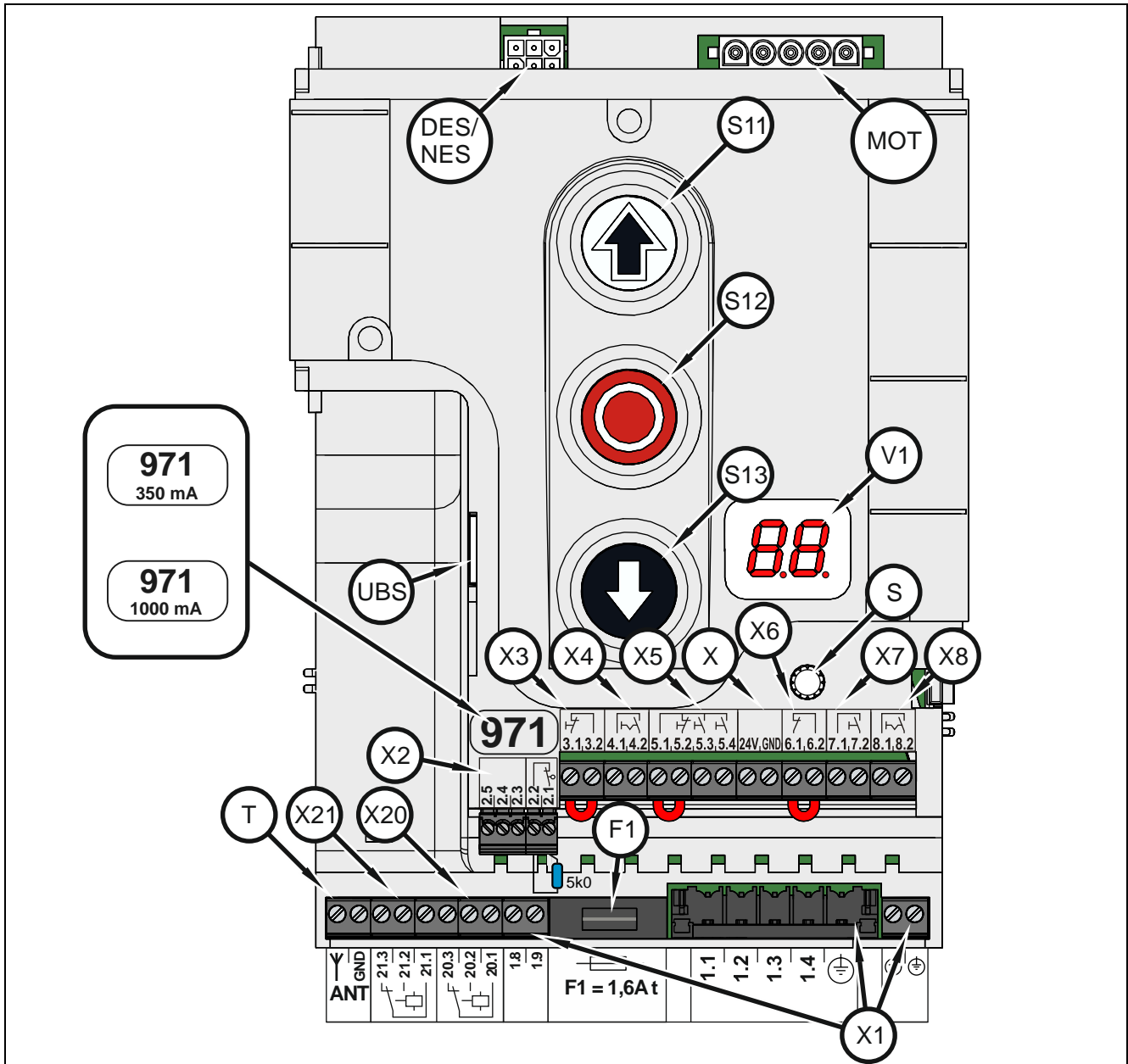


Completing the electrical installation

Install and tighten cable entries and/or cable glands.

For commissioning of the control, leave the covers open.

Overview of control



DES/ NES	DES or NES limit switch socket	X	24 V mains supply, external devices
		X1	Mains supply
F1	Micro-fuse 1.6 A time-lag	X2	Door safety switch and safety devices
MOT	Motor socket	X3	Emergency STOP control device
S	Selector switch	X4	Automatic closing On/Off
S11	OPEN push-button	X5	Control device, external three push-button
S12	STOP push-button	X6	Through / reflective photo cell
S13	CLOSE push-button	X7	Pull switch, external radio receiver
T	Internal aerial, 434 MHz	X8	Intermediate open On/Off
UBS	Universal command sensor socket	X20	Potential-free relay contact 1
V1	Display	X21	Potential-free relay contact 2

5 Starting up the control

<p>► Supply cables Insert / switch on</p>		
---	--	--

DES: Rapid adjustment of final limit positions

When using a light curtain with OSE signal output (connection to terminal X2), please note menu item 0.3 first.

<p>1. Check output rotating direction</p>	
<p>2. Move to OPEN final limit position</p>	<p>3. Save OPEN final limit position</p>
<p>4. Move to CLOSE final limit position</p>	<p>5. Save CLOSE final limit position</p>

After rapid adjustment of the final limit positions, the door operating mode “Hold-to-run” is active. The final limit positions can be corrected later with menu items 1.1 to 1.4. The pre-limit is set automatically with safety edge connected. A correction is possible using menu item 1.5.



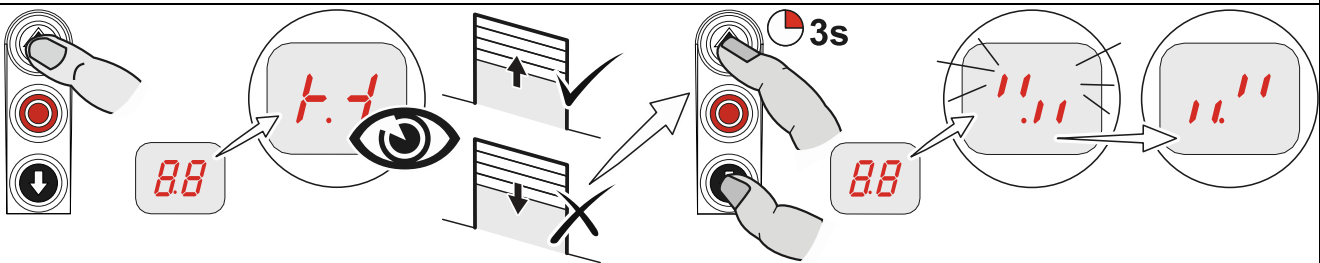
Observe the installation instructions of the drive unit!

- For adjusting the mechanical limit switch, see the drive unit installation instructions

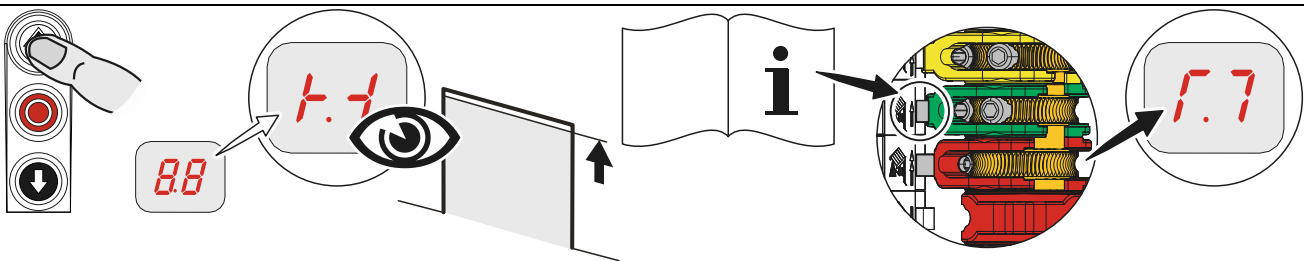
NES: Rapid adjustment of final limit positions

When using a light curtain with OSE signal output (connection to terminal X2), please note menu item 0.3 first.

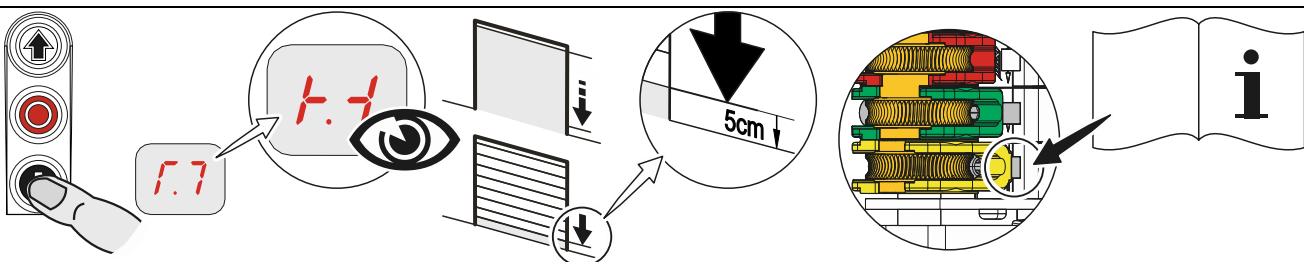
1. Check output rotating direction



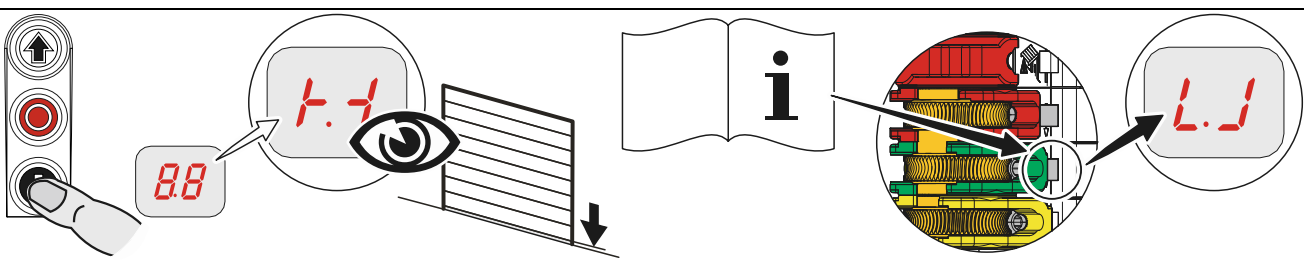
2. Move to OPEN final limit position and adjust S3 OPEN limit switch



3. Move to CLOSE final limit position 5cm above the ground and adjust S5 pre-limit switch



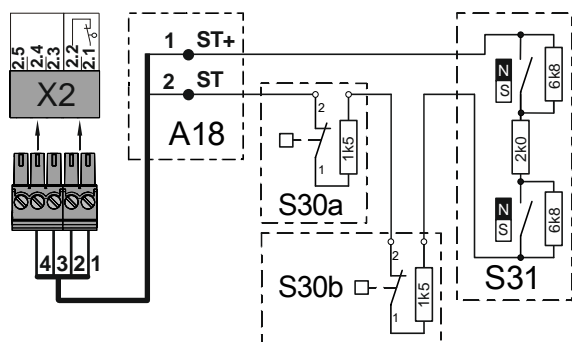
4. Move to CLOSE final limit position and adjust S4 CLOSE limit switch



6 Electrical installation – control accessories

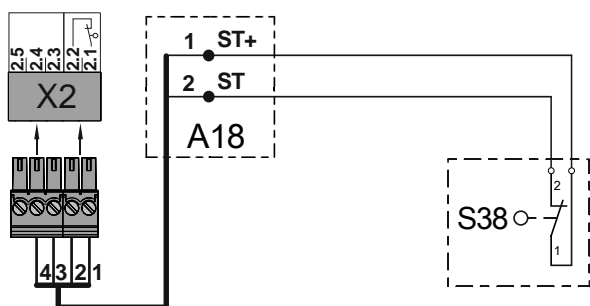
Connection of door safety switches X2

Pass-door switch / slack-rope switch
suitable for Performance Level c (PLc)



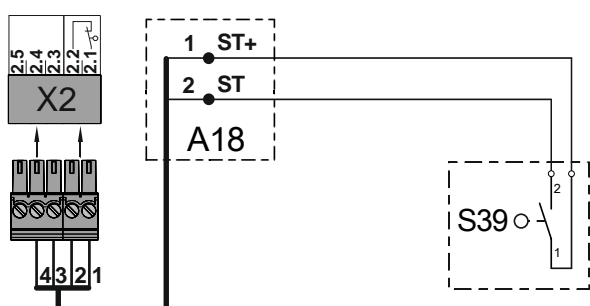
- A18** Junction box
- ST+** Mains supply
- ST** Input for door safety switch
- S30a** Pass-door switch
- S30b** (NC contact)
- S31** Electronic pass-door switch

Crash switch as NC contact



- A18** Junction box
- ST+** Mains supply
- ST** Input for door safety switch
- S38** Crash switch (NC contact)

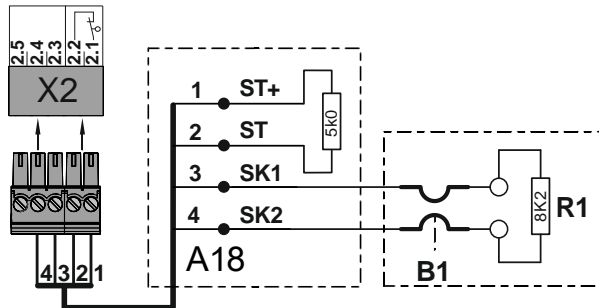
Crash switch as NO contact



- A18** Junction box
- ST+** Mains supply
- ST** Input for door safety switch
- S39** Crash switch (NO contact)

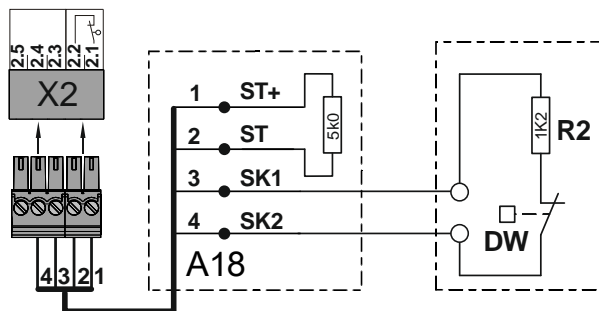
Connection of safety devices X2

Electrical safety edge



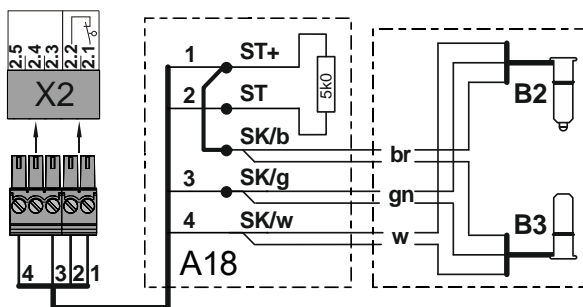
- A18** Junction box
- ST+** Mains supply
- ST** Input for door safety switch
- SK1** Input electrical safety edge
- SK2** Input electrical safety edge
- B1** Electrical safety edge
- R1** End of line resistor (8k2)
- X2** Door control socket

Pneumatic safety edge



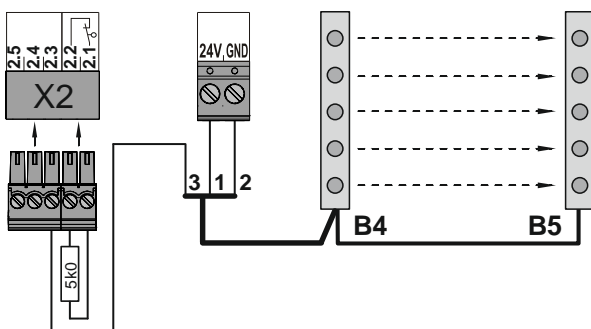
- A18** Junction box
- ST+** Mains supply
- ST** Input for door safety switch
- SK1** Input pneumatic safety edge
- SK2** Input pneumatic safety edge
- DW** Pneumatic switch
- R2** End of line resistor (1k2)
- X2** Door control socket

Optical safety edge system



- A18** Junction box
- ST+** Mains supply
- ST** Input for door safety switch
- SK/b** Mains supply (brown)
- SK/g** Output (green)
- SK/w** Earth (white)
- B2** Optical transmitter
- B3** Optical receiver
- X2** Door control socket

Light curtain (only with OSE interface)



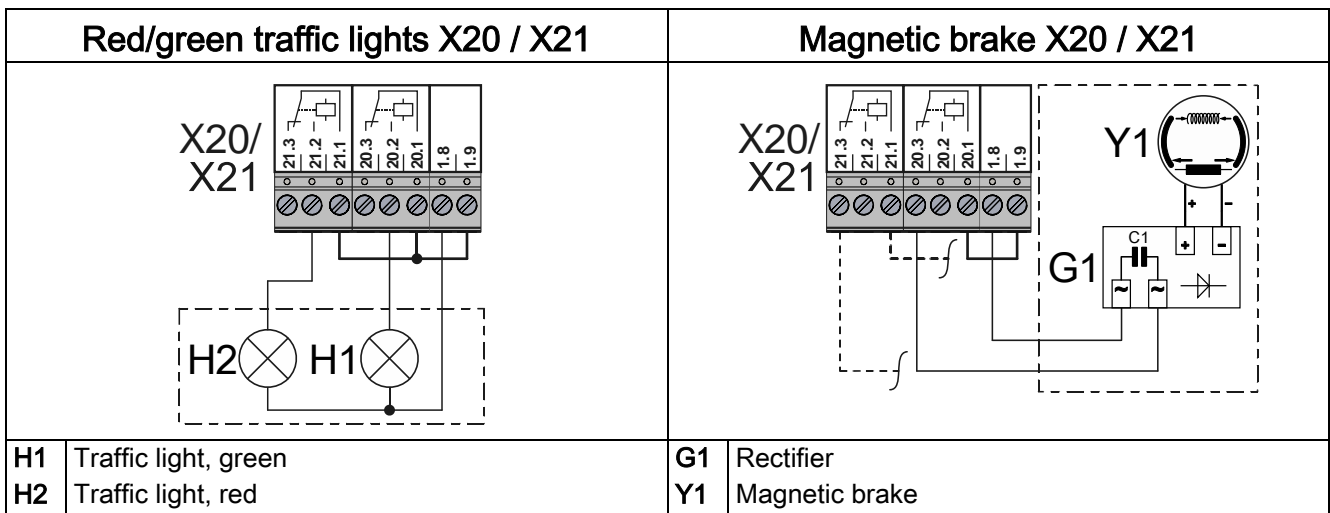
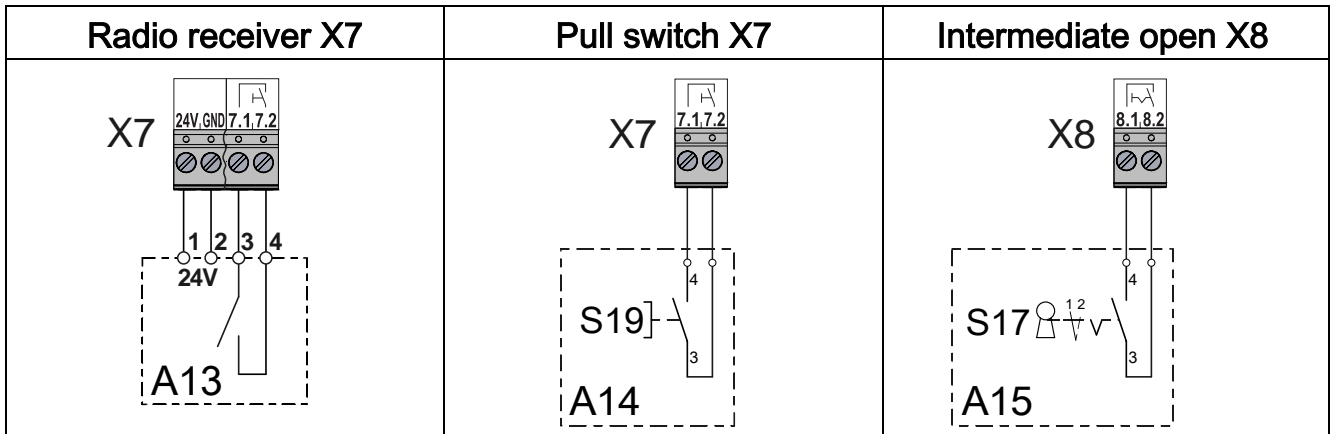
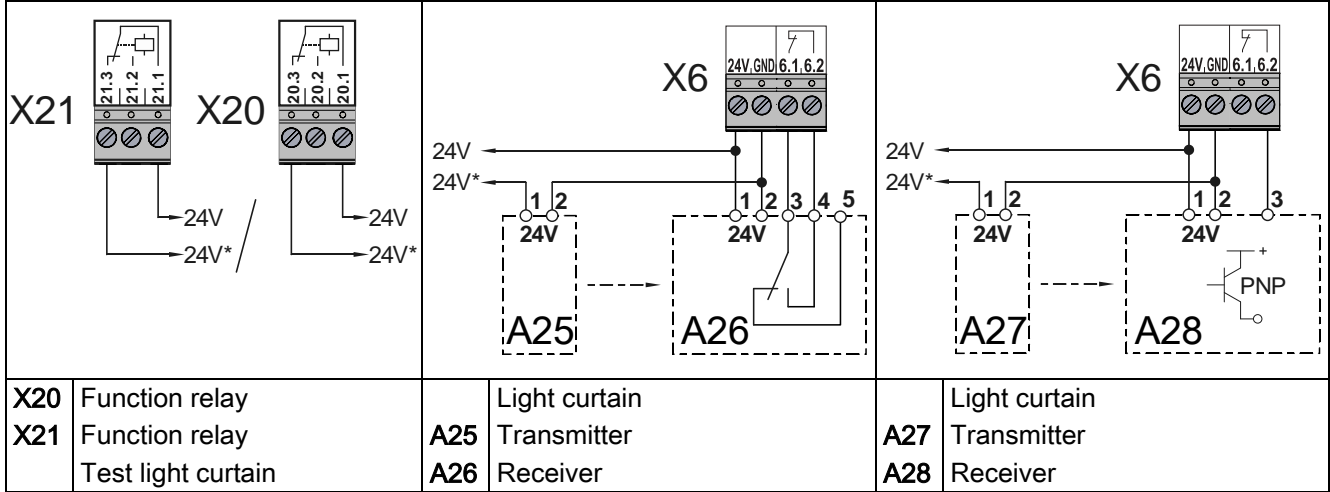
- 1** Mains supply + 24 V
- 2** Ground (GND)
- 3** Signal output light curtain
- B4** Light curtain transmitter
- B5** Light curtain receiver

External supply X1		Emergency STOP X3		Automatic closing, On/Off X4	
A1	External device	A2	Control device Emergency STOP	A3	Control device Key switch
F1	Micro-fuse 1,6 A				

External control device X5					
Three push button		A4	Key push-button	A6 Three push button	

Photo cell X6					
A8	Reflective photo cell	A9	Through-beam photo cell Transmitter	A11	Through-beam photo cell Transmitter
		A10	Receiver	A12	Receiver

Light curtain X6 (only with relay or semiconductor output)

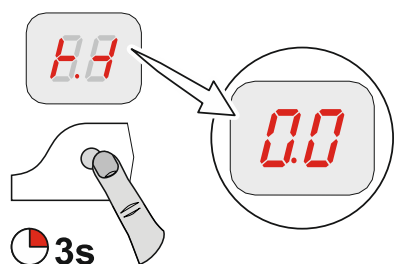


Note!

- Install and tighten cable entries and/or cable glands

7 Control programming

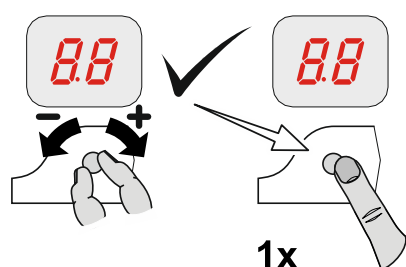
1. Start programming



Note!

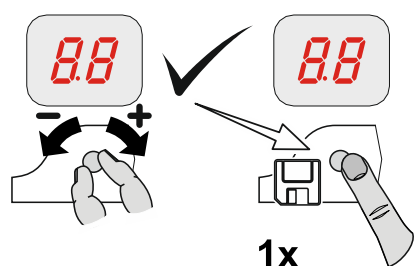
- Complete programming is only possible after setting the final limit positions

2. Select menu item and confirm



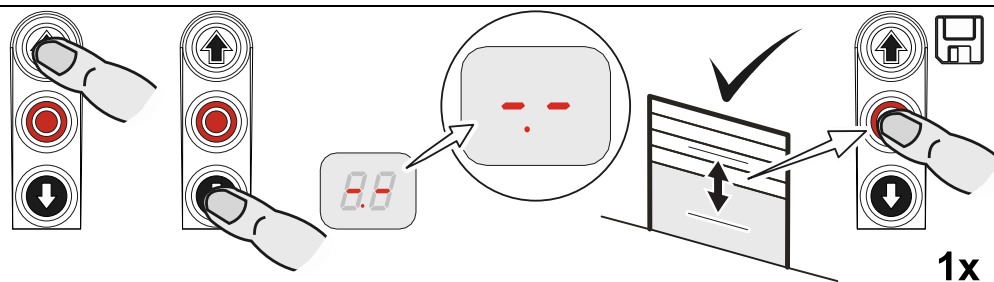
1x

3.a) Set and store functions



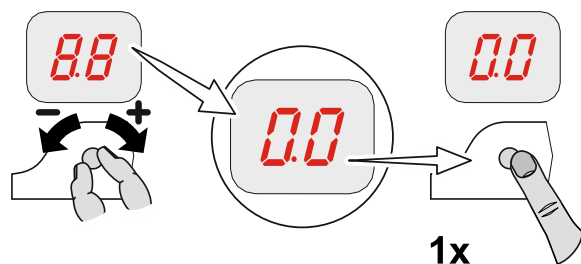
1x

3.b) Set and store positions (DES)




























1x

4. Exit programming

































































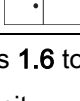










1x

8 Table menu items













Door operating modes				
		Door operating mode		
		Hold-to-run OPEN Hold-to-run CLOSE		
		Self-hold OPEN Hold-to-run CLOSE		
		Self-hold OPEN Self-hold CLOSE		
		Self-hold OPEN / CLOSE Self-hold, CLOSE hold-to-run release via external X5 control device		
		Hold-to-run OPEN Hold-to-run CLOSE with active safety edge / photo cell		
		Output rotating direction		
		Maintain output rotating direction		
		Change output rotating direction		
		Selection of the safety devices (DES)*		
		Spiral cable or WSD		
		Light curtain (Only for light curtains with OSE output)		
		Parallel operation of light curtain and WSD (Operation of a safety edge on WSD not possible)		

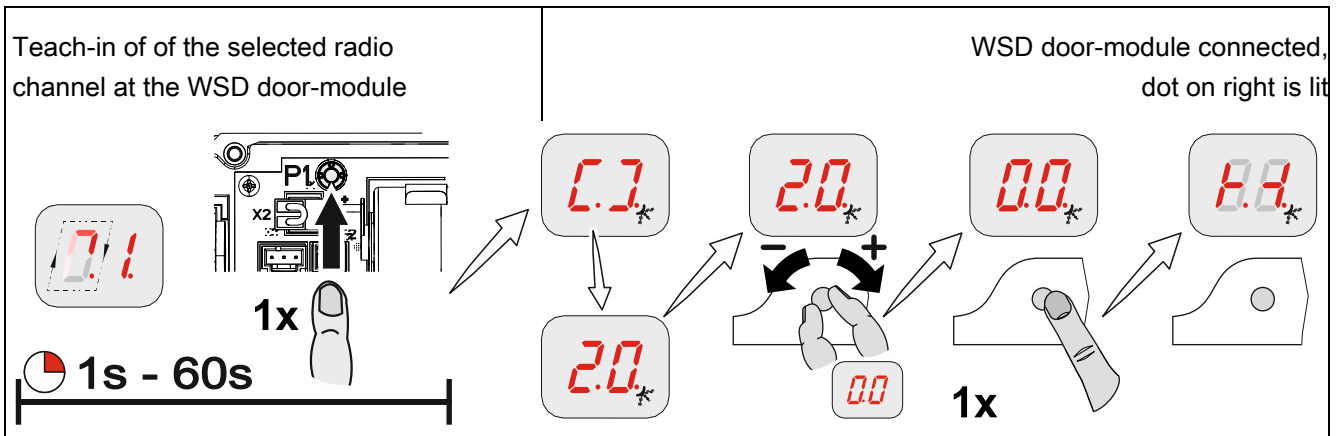
***) NOTE!**

This menu item is only enabled at initial operation or after a complete reset. The selection must be made before setting the final limit positions. The selection is retained even after a reset but can then be changed.

Door positions				
1.1		OPEN final limit position, coarse correction (DES)		 
 		Approach and store desired door position		  1x
1.2		CLOSE final limit position, coarse correction (DES)		 
 		Approach and store desired door position		  1x
1.3		OPEN final limit position, fine correction (DES)		
				 Without door movement, [+] OPEN correction [-] CLOSE correction
				 Without door movement, [+] OPEN correction [-] CLOSE correction
1.4		CLOSE final limit position, fine correction (DES)		
				 Without door movement, [+] OPEN correction [-] CLOSE correction
				 Without door movement, [+] OPEN correction [-] CLOSE correction
1.5		Fine-correction pre-limit switch for safety edge (DES)		
				 Without door movement, [+] OPEN correction [-] CLOSE correction
				 Without door movement, [+] OPEN correction [-] CLOSE correction
1.6		Adjust intermediate open X8 (DES)*		 
 		Approach and store desired door position		  1x
1.7		Setting for position of relay 1 switching point (DES)* Select relay function via menu item 2.7		 
 		Approach and store desired door position		  1x
1.8		Setting for position of relay 2 switching point (DES)* Select relay function via menu item 2.8		 
 		Approach and store desired door position		  1x

*) Menu items 1.6 to 1.7 disappear at NES. The switching point must be adjusted via the S6 auxiliary limit switch at the drive unit.

Door functions			
  1x	Safety device		
 	Spiral cable		 1x 
  	Select radio channel from .2 to 4.0		
	<p>Wireless safety device - WSD door-module</p> <p>Wireless safety device for the safety edge (replaces spiral cable).</p> <ul style="list-style-type: none"> • Up to 39 doors: Do not assign any radio channel twice. • If more than 39 doors: Ensure maximum distance between the door controls with the same channels. • Note taught-in channels in the controls housing. Important for service work. 		 1x
	 Pay attention to the WSD door-module manual		



Door functions			
		Safety edge function in the pre-limit area	
		Safety edge active	
		Safety edge inactive	
		Ground adjustment (DES) (Activation of safety edge at ground contact)	
		Reversing in overrun area (DES)	
		Overrun correction (DES)	
		Off	
		On (Do not use with ground adjustment)	

Door functions


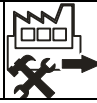















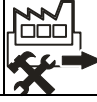
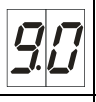

















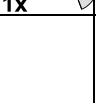



















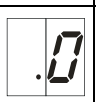







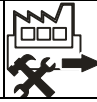
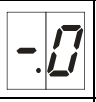






23	 1x	Automatic closing				
		Off			1x	
				1 to 99 seconds		
				100 to 199 seconds		
				200 to 240 seconds		
24	 1x	Reaction of automatic closing to photo cell / light curtain				
		Off			1x	
		Stopping of automatic closing and CLOSE command				
		Vessel recognition Stopping of automatic closing and CLOSE command when actuated for >1.5 seconds				
25	 1x	Reverse in case of obstacle (no function with light curtain)				
		Off			1x	
				Adjustable from 1 to 10 Number of safety device actuations		
26	 1x	Pull switch or radio receiver function X7				
		Type of impuls 1 Door is in OPEN final limit position CLOSE command Door is not at OPEN final limit position OPEN command			1x	
		Type of impuls 2 Command sequence OPEN – STOP – CLOSE – STOP – OPEN				
		Type of impuls 3 OPEN command only				

Door functions					
		Relay function on X20			
	1x	Relay function on X21	X20	X21	
		Off			
		Impuls contact* for 1 second			
		Permanent contact*			
		Red lamp, permanently lit during door movement OPEN final limit position Flashing for 3 seconds CLOSE final limit position Flashing for 3 seconds			
		Red lamp, permanently lit during door movement OPEN final limit position Flashing for 3 seconds CLOSE final limit position Off			
		Red lamp, permanently lit during door movement OPEN final limit position Permanently lit for 3 seconds CLOSE final limit position Permanently lit for 3 seconds			
		Red lamp, permanently lit during door movement OPEN final limit position Permanently lit for 3 seconds CLOSE final limit position Off			
		Permanent green light Dock leveller release Active only in OPEN final limit position			
		Permanent contact in CLOSE final limit position			
		Light sensing device 1-second pulse at each OPEN command			
		Permanent contact at door position*			

*) Previous teach-in of door positions via menu item 1.7 (1.8) relay X20 (X21) (only DES) or respectively via the S6 auxiliary limit switch of the drive unit (NES).

		Relay function on X20							
		Relay function on X21							
		Brake control Active during operation Inactive at stop							
		Light curtain test, etc. Test prior to each closing operation							
		Operating status display (delay of 20 seconds)							
		Operating status display (without delay)							






















Door functions									
		Intermediate open function							
		All command inputs							
		Input X7.2 and internal radio receiver							
		Input X5.3 and OPEN push-button of control							

Safety functions					
3.1	 1x	Force monitoring (DES)			
	 .0	 .2		 1.0	0 = Off Adjustable for 2 % to 10 % overload
	 .0	Off			
	 .1	On (single reference position taught-in twice)			
3.2	 1x	Interruption of the photo cell function (DES)			
	 .0		 9.0	0 = Off 1 to 90 seconds	
	 .1	Slack-rope switch / Pass-door switch			
	 .2	Crash switch as NC contact After activation: "Hold-to-run" door operating mode			
	 .3	Crash switch as NO contact After activation: "Hold-to-run" door operating mode			
	 .4	Crash switch as NC contact After activation: Reversing in OPEN final limit position. Reset after contact reset otherwise "Hold-to-run" door operating mode			
	 .5	Crash switch as NO contact After activation: Reversing in OPEN final limit position. Reset after contact reset otherwise "Hold-to-run" door operating mode			
3.3	 1x	Travel time monitoring (NES)			
	 .0		 9.0	0 = Off 1 to 90 seconds	
3.4	 1x	Door safety switch (Input X2.2 / WSD door-module for "1", "2" and "4" only)			
	 .1	Slack-rope switch / Pass-door switch			
	 .2	Crash switch as NC contact After activation: "Hold-to-run" door operating mode			
	 .3	Crash switch as NO contact After activation: "Hold-to-run" door operating mode			
	 .4	Crash switch as NC contact After activation: Reversing in OPEN final limit position. Reset after contact reset otherwise "Hold-to-run" door operating mode			
	 .5	Crash switch as NO contact After activation: Reversing in OPEN final limit position. Reset after contact reset otherwise "Hold-to-run" door operating mode			
3.5	 1x	Automatic opening (Automatic closing menu item 2.3)			
	 .0		 9.9	0 = Off 1 to 99 minutes	
3.6	 1x	Reversing duration adjustment			
	 -.0	 -.1	 -.3	[+] slower [-] faster	

DI/FI settings				
4.1		OPEN output speed		
	00		Output speed in rpm	
4.2		CLOSE output speed When a safety device is triggered, the door moves at reduced speed.		
	00		Output speed in rpm	
4.3		Increased CLOSE output speed Up to an opening height of 2.5 m When a safety device is triggered, the door moves at reduced speed.		
	00		Output speed in rpm 0 = Off	
4.4		Changeover position to CLOSE output speed (with adherence to minimum opening height requirement of 2.5 m!)		
	- -	Approach and store desired door position		
4.5		OPEN acceleration		
	00		DI Steps of 1.0 seconds FI Steps of 0.1 seconds	
4.6		CLOSE acceleration		
	00		DI Steps of 1.0 seconds FI Steps of 0.1 seconds	
4.7		OPEN deceleration		
	00		DI Steps of 1.0 seconds FI Steps of 0.1 seconds	
4.8		CLOSE deceleration		
	00		DI Steps of 1.0 seconds FI Steps of 0.1 seconds	
4.9		OPEN/CLOSE crawling speed		
	00		Output speed in rpm	





Extended door functions

7.6		1x		Selection of radio transmitters manufacturer (434 MHz)			
	-	+	.	0	Internal radio receiver deactivated		
	.	1	(Fixcode) GfA, Tedsen				
	.	2	Teleco "COD1"				
	.	3	-				
	.	4	(Rolling code of various providers) GfA UK, JCM, Dickert, RDA				
	.	5	-				
	.	6	-				
	.	7	-				
	.	8	-				
	.	9	-				
	.	10	-				
	7.7		1x		Radio receiver function		
	-	+	.	1	Teach-in of a handheld transmitter		
	.	2	Cancellation of a taught-in handheld transmitter				
	.	3	Cancellation of all taught-in handheld transmitter				

Maintenance cycle counter							
 	Maintenance cycle preselection			  			
					01-99 corresponds to 1,000 to 99,000 cycles Cycles are counted down		
 	Reaction upon reaching "0"						
		Status indication "CS" appears in turns with value set by menu item 8.5 .					
		Changeover to "Hold-to-run" door operating mode. Status indication "CS" appears in turns with value set by menu item 8.5 .					
		Changeover to "Hold-to-run" door operating mode. Status indication "CS" appears in turns with value set by menu item 8.5 . Option: Press STOP-button for 3 seconds to deactivate changeover and status indications for 500 cycles.					
		Status indication "CS" appears in turns with value set by menu item 8.5 and relay contact X21 switches.					

Readout of data memory			
1x		Cycle counter 7-digit number	
	M HT ZT T H Z E	Displayed in division of ten consecutively M = 1,000,000 ZT = 10,000 H = 100 E = 1 HT = 100,000 T = 1,000 Z = 10	
1x		Last faults	
		Display change of the last 6 faults	
1x		Data counter 7-digit number	
	M HT ZT T H Z E	Displayed in division of ten consecutively M = 1,000,000 ZT = 10,000 H = 100 E = 1 HT = 100,000 T = 1,000 Z = 10	
		Cycle counter of the last change in programming	1x
		Number of activations of slack-rope, pass-door and crash switch	
1x		Software version	
		The software version of the control is displayed. For direct inverter or frequency inverter drive units, the software version of the motor is displayed as well.	

Deleting / readout			
1x		Deleting of all settings	
		Activating GfA stick	1x
		All settings are set to factory setting! Except for cycle counter	3s

Reading out WSD door-module data	
  1x	WSD door-module data (Only activated at taught-in WSD door-module, Displaying of missing data is done by „-.-.“)
	Data indicated alternately <ol style="list-style-type: none"> 1. Version of master radio module 2. Type of safety edge <ul style="list-style-type: none"> „0.0.“ = none „0.1.“ = 1k2 „0.2.“ = 8k2 „0.3.“ = optic „0.4.“ = WSD door-module with light curtain on X2 3. Door safety switch <ul style="list-style-type: none"> „0.0.“ = inactive „0.1.“ = active 4. Battery voltage 5. Assigned / selected communication channel 6. Signal quality ranging from 0% - 99%
	Pay attention to the WSD door-module manual

9 Safety devices

X2: Input, door safety switch

The door safety switch is installed on the door and connected to the door control via the spiral cable.

Menu item 3.4:

Function	Reaction upon activation
".1" Slack-rope switch / Pass-door switch	<ul style="list-style-type: none"> • Switching contact is interrupted: Door stop • Switching contact is closed: Door is ready for operation
".2" Crash switch as NC contact	<ul style="list-style-type: none"> • Door stops • Changeover to "Hold-to-run" door operating mode • Frequency inverter: "Hold-to-run" door operating mode at crawling speed only • Fault reset only possible in OPEN final limit position: Press the STOP-button of the door control for 3 seconds
".3" Crash switch as NO contact	Like function ".2"
".4" Crash switch as NC contact with reversing	<ul style="list-style-type: none"> • Door stops + reversing • Fault reset only possible in OPEN final limit position: Takes place automatically as soon as the switching contact has closed • Switching contact continues to be interrupted: Changeover to "Hold-to-run" door operating mode • Frequency inverter: "Hold-to-run" door operating mode only at set-up speed
".5" Crash switch as NO contact with reversing	Like function ".4"

Door safety switch

The door safety switches (slack-rope switch / pass-door switch) are connected to a safety circuit with Performance Level c (Plc) according to ISO 13849-1 (X2.1/X2.2). Accordingly, only switches with the same Performance Level c (Plc) may be connected. The safety circuit requires an overall terminal resistance of 5k Ω for line cross-circuit monitoring. When the door safety switch is activated, it is not possible to move the door. When activated during door movement, an immediate STOP takes place. Fault indication F1.2 will be displayed.

Slack-rope switch

The evaluation of the door control provides for the connection of two slack-rope switches. For line cross-circuit monitoring, a resistor of 1k Ω must be integrated in the switches. In the case of a line cross-circuit, fault indication F1.8 is displayed.

Electronic pass-door switch

The electronic pass-door switch has a Performance Level c (Plc) according to ISO 13849-1 and is monitored by the door control. Any other switch used must have Performance Level c (Plc) according to ISO 13849-1.

For line cross-circuit monitoring, a resistor of 2k Ω must be integrated in the switch. In the case of switch failure, fault indication F1.7 is displayed. In the case of a line cross-circuit, fault indication F1.8 is displayed.

Crash switch as NC or NO contact

The crash switch is activated if the door is pushed out of the mechanical guidance.

If the switching contact is activated, the door is stopped, fault indication F4.5 is displayed, and a changeover to "Hold-to-run" door operating mode is carried out. Movement of the door is only possible via the built in push button of the door control. "Hold to run" door operating mode for frequency inverter only at crawling speed.

The fault indication F4.5 can only be reset in OPEN final limit position by pressing the STOP-button of the door control for more than 3 seconds or by switching the mains voltage off and on. Fault indication F4.5 will recur, if the switching contact continues to be activated.

With the reversing function, a reset is carried out automatically in the OPEN final limit position as soon as the switching contact is closed. Otherwise only "Hold-to-run" door operating mode is possible.

X2: Input for safety devices

The door control detects three different safety edges automatically. Alternatively, a light curtain can be connected.



Important!

- Connect safety edge systems in accordance with EN 12978
- "Hold-to-run" door operating mode can always be used should the safety edge be defective

Electrical safety edge

The input is meant for an electrical safety edge (NO) with a terminal resistance of 8k Ω (+/-5 % and 0,25 W).

If there is a short circuit, fault indication F2.4 is displayed.

If there is an open circuit, the F2.5 fault indication appears.

Pneumatic safety edge

The input is meant for a pressure wave switch system (NC) with a terminal resistance of 1k Ω (+/-5 % and 0,25 W). Upon activation or permanent disconnection of the current circuit, the F2.6 fault indication appears.

If there is a short circuit, fault indication F2.7 is displayed.

The pressure wave switch system needs to be tested with CLOSE final limit position. The test phase is initiated automatically by the pre-limit for DES. If no switching signal is generated on the pressure wave switch within 2 seconds, the test is negative and the fault indication F2.8 is displayed.

Optical safety edge system

The input is meant for an infrared safety beam sensor with transmitter and receiver in a rubber profile. By pressing the rubber profile, the light beam is interrupted.

The F2.9 fault indication appears upon activation or a faulty safety edge system.

Light curtain

The light curtain detects people and obstacles without contact. If a light beam from the light curtain is interrupted, the door moves to final limit position OPEN. When the light beam is interrupted, fault indication F4.6 appears. When using a light curtain, menu item 0.3 must be set to function ".2" or ".3".

Installation of the spiral cable

The spiral cable should enter the door control panel from the left- or right-hand side. The spiral cable should be fixed in place with a cable gland. The safety edge system is connected via the 3-pole plug, and the slack-rope or the pass door via the 2-pole plug.



Important!

- ▶ Check position of S5 pre-limit switch on the safety edge (only for NES)
- When the door is opened > 5cm, a reversing must be executed if the safety edge has been activated

Function: Safety edge function in the pre-limit area

Menu item 2.1:

Function	Reaction to activation of safety edge
".1" Active	<ul style="list-style-type: none"> • Door stops
".2" Inactive	<ul style="list-style-type: none"> • No reaction • Door moves to CLOSE final limit position
".3" Ground adjustment (DES)	<ul style="list-style-type: none"> • Door stops; correction of the CLOSE final limit position at the next closing
".4" Reversing in overrun area (DES)	<ul style="list-style-type: none"> • Reversing upwards from the overrun area upon activation of the safety edge system



Note: Ground adjustment!

- Automatic compensation of rope elongations or changes in ground conditions of approx. 2-5 cm
- With DES limit switch only
- Do not use with overrun correction
- Do not use with pressure-wave switch or light curtain.



Note: Reversing upwards in the overrun area!

- To maintain the operating forces in the pre-limit area
- At high speeds
- With DES limit switch only
- Function for FI-drive units not necessary

Function: Overrun correction function (only DES)

Menu item 2.2:

Automatic limit switch correction to achieve a constant CLOSE position.

Function	Overrun correction
".0"	Off
".1"	On



Note: Overrun correction!

- With DES limit switch only
- Do not use with ground adjustment

Function: Reverse in case of obstacle

Menu item **2.5** extends menu item **2.3**:

Menu item **2.3** (automatic closing) allows the door to close automatically after a pre-set time has elapsed. If an obstacle is in the door movement path during the closing process (safety device is triggered), the door stops the closing attempt and then moves back to its starting position.

With menu item **2.5** (reversing in case of obstacle) you can set the number of closing attempts. For example, if the factory setting is ".2", the door will try to close twice and then stop in the upper start position if there is an obstacle. Fault indication F2.2 then appears in the menu.



Note!

- To reset fault F2.2: Move to CLOSE final limit position

EMERGENCY operation



Warning!

- ▶ For EMERGENCY operation, the door has to be checked (it has to be in a fault-free state)
 - “Hold-to-run” door operating mode:
 - The door must be fully visible from the operating point

EMERGENCY operation allows for moving the door to a required position by bypassing faults with the signal transmission of the safety device.



EMERGENCY operation is activated after pressing the STOP push-button and holding for 7 seconds, and is indicated by the flashing display.



Note!

- The door cannot be moved in case of F1.3 and F1.4 fault indications for reasons of operating safety.
 - ▶ Activation of EMERGENCY operation: Use the built in push button of the control to press and hold the STOP-button while simultaneously pressing the OPEN or CLOSE push-button to move the door

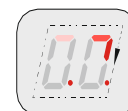
X3: Input, emergency STOP

The emergency STOP control device is connected to a safety circuit with Performance Level c (Plc) according to ISO 13849-1. Connection of an emergency STOP control device as per EN 13850 or an evaluation unit for an anti-trap safety device. The F1.4 fault indication appears upon activation.



Note!

- Frequency inverter drive unit: The emergency STOP switches the supply off. The door control can only be operated again 30 seconds after unlocking the emergency STOP. (Display rotates during this time)



10 Functional description

X: 24 VDC voltage supply

Connection of external devices such as photo cell, radio receiver, relay, etc. via the 24 V and GND terminals.



Attention – Damage to components!

- Total current consumption of external devices:
 - Variant 350: maximum 350 mA.
 - Variant 1000: maximum 1000 mA. (40 °C – 50° C ambient temperature: maximum 950 mA.)

X1: Mains supply of the control and supply of external devices

Mains supply of the control

Connection via the terminals X1/1.1 to X1/1.4 and PE.

Various mains supplies: 3 N~, 3~, 1 N~ for symmetric and asymmetric motors.



Note!

- ▶ Pay attention to the "Mains supply" and "Mains supply connection to control" descriptions

Supply of external devices

Connection of external devices for 230 V, such as photo cell, radio receiver, relay, etc. via terminals X1/1.8 and X1/1.9.



Note!

- The mains supply of external devices using terminals X1 / 1.8 and X1 / 1.9 is only possible if the door control is connected to supply networks with 3 N ~ 400 V or 1 N ~ 230 V (symmetrical)
 - Protection via F1, 1.6-A time-lag micro-fuse

X4: Input, automatic closing Off/On

Connection of a switch via the terminals X4/1 and X4/2 for switching the automatic closing off and on.

X5: Input, control device



Warning!

▶ "Hold-to-run" door operating mode:

The door must be fully visible from the operating point

The door operating mode ".3" allows a place of installation of the control device without sight of the door.



Note!

- ▶ Application without STOP push-button: Connect wire link X5.1 to wire link X5.2
- If the safety edge or photo cell fails, the control device will not function

X6: Input "Through / reflective photo cell" resp. light curtain

Photo cell

A photo cell is used for presence detection. It is only active in door operating modes ".3" and ".4", in the OPEN final limit position or during the CLOSE-operation.

If the light beam is interrupted, fault indication F2.1 appears.

Light curtain

The light curtain must be self-testing and correspond at least to safety category 2 or performance level c (plc). If the light curtain corresponds to these requirements, the door can close into self-hold without safety edge system.



Important!

- ▶ Operation without safety edge: Connect resistor 8k2 via the terminals X2/3 and X2/4
- ▶ Photo cells must not be used via the UBS system if a light curtain is used
- ▶ Do not use menu item 3.2 for the light curtain

- ▶ To test the light curtain, activate relay contact X20 or X21.

The relay functions are described under menu item 2.7 / 2.8.

If the light beam is interrupted, fault indication F4.6 appears.

With every CLOSE-command a test is run. Thereby the contact of the light curtain must switch off within 100 ms. If the test is positive, the contact must switch back on within 300 ms. If the test is negative, the fault indication F4.7 is displayed.

- ▶ To reset fault indication F4.7: Switch control off and on.



Note!

- ▶ Only use photo cells or light curtains with "Light switching" mode

Reaction to interrupting of light beam

Door position	Reaction to interrupting of light beam
CLOSE final limit position	<ul style="list-style-type: none"> No action
OPEN-operation	<ul style="list-style-type: none"> No action
OPEN final limit position Without automatic closing	<ul style="list-style-type: none"> No action
OPEN final limit position With automatic closing	<ul style="list-style-type: none"> Reset automatic closing
OPEN final limit position With automatic closing and time interruption	<ul style="list-style-type: none"> The door closes 3 seconds after the interruption period for the light beam has ended

Reaction of automatic closing to photo cell / light curtain

Menu item 2.4:

Function	Reaction of automatic closing to photo cell / light curtain
".0"	<ul style="list-style-type: none"> No action
".1" Stopping automatic closing	<ul style="list-style-type: none"> The door closes 3 seconds after the interruption period for the light beam has ended
".2" Vessel recognition	<ul style="list-style-type: none"> The door closes after the interruption period for the light beam has ended, if the interruption period is longer than 1.5 seconds Reset of automatic closing if the interruption duration for the light beam is equal to or less than 1.5 seconds

Disconnection of photo cell function (only DES)

Menu item 3.2

Function	Disconnection of photo cell function
".0"	Off
".1"	On




The teach-in mode gets activated after exiting the programming.



Warning!

- Presence detection is disabled in the teach-in mode

In the teach-in mode, the door must be fully opened and closed twice. The light beam must be interrupted twice at the same door position. The teach-in mode is then terminated. The photo cell has no function below this stored door position.

Teach-in mode display	
Upon exiting the programming	
When the light beam is interrupted for the first time	
After the second interruption to the light beam at the same door position, and with the CLOSE final limit position reached	



Note!

- If the teaching in is not successful, open and close the door again, so that two identical door positions are stored

X7: Input pull switch/radio receiver

Connection of a pull switch or external radio receiver via the terminals X7/1 and X7/2. The switching contact must be potential-free (NO contact).

Pull switch or radio receiver function

Menu item 2.6:

Type of impuls	Reaction upon activation
".1"	<ul style="list-style-type: none">• Door is in OPEN final limit position resp. intermediate open position: The door CLOSES• From all other door positions or door movements: The door OPENS
".2"	<ul style="list-style-type: none">• OPEN-STOP-CLOSE-STOP-OPEN command order
".3"	<ul style="list-style-type: none">• Door always executes OPEN movement

Internal radio receiver

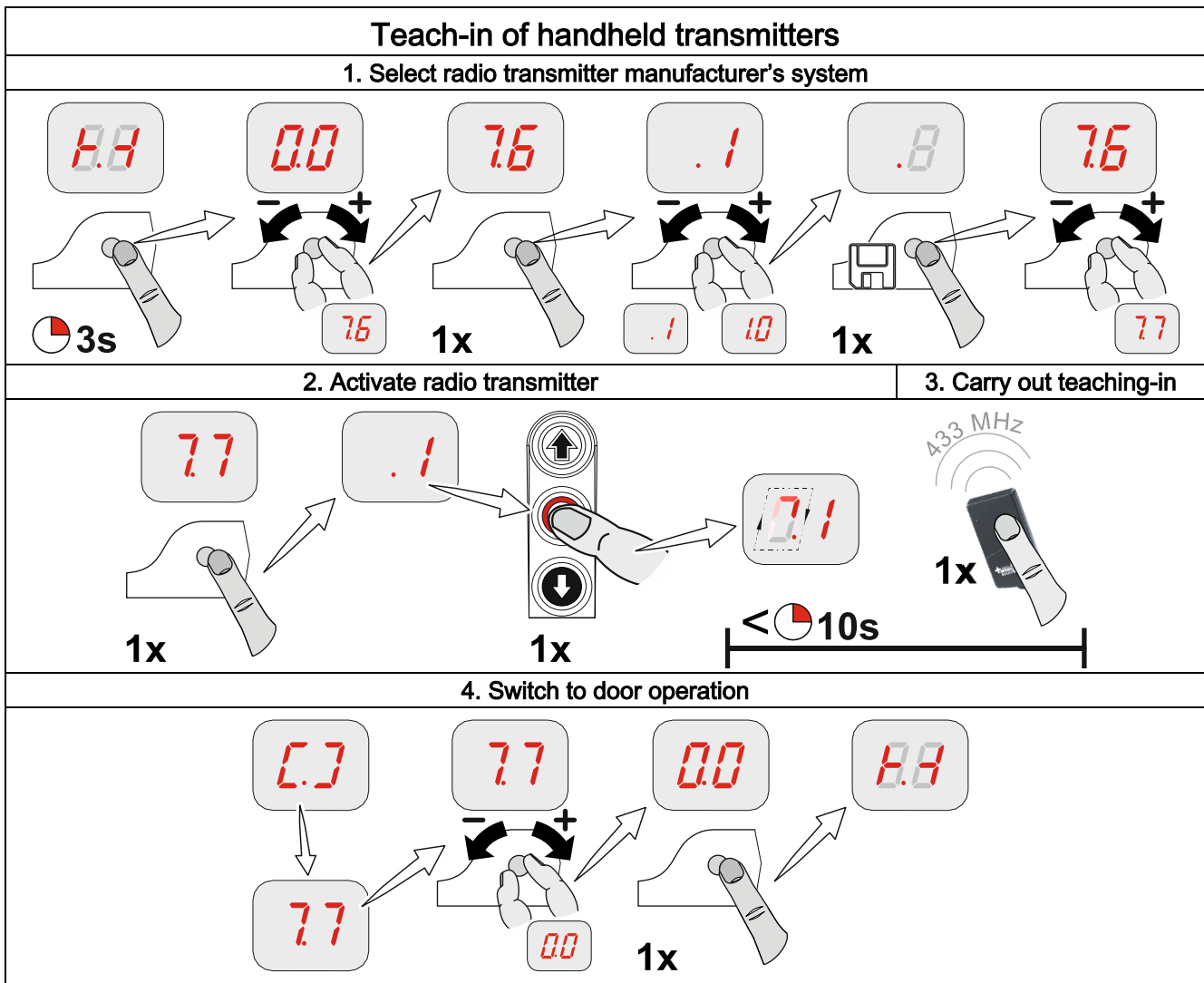
The integrated radio receiver can be set for a specific radio transmitter manufacturer via menu item 7.6.

Handheld transmitters can be taught or deleted via menu item 7.7.



Note!

- A combination of different radio transmitter manufacturers is possible
- Only use 434-MHz handheld transmitters
- Up to 64 radio channels can be taught



Deleting an individual radio transmitter

1. Activate delete, 10 seconds active	2. Delete
3. Switch to door operation	

Deleting all radio transmitters

1. Delete all channels	
2. Switch to door operation	

X8: Input, intermediate stop On/Off

Connect a switch to terminals X8/1 and X8/2 to activate and deactivate the intermediate open. The intermediate open position muss be programmed via menu item 1.6.

With an OPEN command, the door moves to the stored door position. When the Intermediate open function is deactivated, the door can move back to the OPEN final limit position.

Intermediate open function

Menu item 2.9:

Function	Intermediate open
".1"	<ul style="list-style-type: none"> • All command inputs
".2"	<ul style="list-style-type: none"> • Intermediate open via X7 pull switch and internal radio receiver; • OPEN final limit position via all other control devices
".3"	<ul style="list-style-type: none"> • Intermediate open via external control devices X5 and OPEN push button of the control • OPEN final limit position via all other control devices



Note!

- Double command with functions ".2" and ".3": Priority is given to OPEN final limit position, independent of command sequence

X20 / X21: Potential-free relay contacts

The relay functions are described under menu item **2.7 / 2.8**.



Attention – Damage to components!

- Maximum electrical current of 1 A at 230 V AC and 0.4 A at 24 V DC
- We recommend the use of LED lamps
- When using light bulbs, these should have power of maximum 40 W and be shock-proof

Operating status display

Menu item 2.7 / 2.8: when setting menu item 1.5 or 1.6, the relay contact switches in the case of a fault, power failure or a permanent OPEN / STOP / CLOSE command. An external device displays a status indication.

Setting menu item 1.5 delays the status indication by 20 seconds. When the fault disappears before the time has elapsed, the relay does not switch.

There is no delay for faults 3.6, 5.6 and 5.7 as well as power failure.

With menu item 1.6, the relay switches without delay.

Force monitoring (DES only)

Menu item 3.1:

The force monitoring can only be used with fully balanced doors and drive units with DES. It should be able to detect when persons are moving with the door.



Warning!

- The force monitoring is no substitute for safety measures in providing protection against the trapping hazard

Function	Force monitoring
".0"	<ul style="list-style-type: none"> • Off
".2" - "1.0"	<ul style="list-style-type: none"> • ".2": Low limit value • "1.0": High limit value



Important!

- Force monitoring for doors with spring balance only
- Environmental factors such as changes in temperature or wind load can lead to inadvertent triggering of force monitoring

After exiting programming, the door must carry out a full OPEN and CLOSE-operation in self-hold mode.

The force monitoring is a self-learning system which is effective for an opening gap of 5 cm to 2 m (approx.). Slow progressive changes, e.g. gradual reduction of the spring torsion, are compensated automatically.

After force monitoring has been triggered, only the "Hold-to-run" door operating mode is possible and the F4.1 fault indication is displayed. The resetting occurs when a final limit position for the door is reached.

Travel time monitoring (NES only)

Menu item 3.3

The set travel time is automatically compared with the time measured for movement between the final limit positions. If the travel time is exceeded, the F5.6 fault indication appears.

Fault indication F5.6 is reset by closing the door.



Note!

- The travel time is set at the factory to 90 seconds
- Recommended setting value: door travel time + 7 seconds

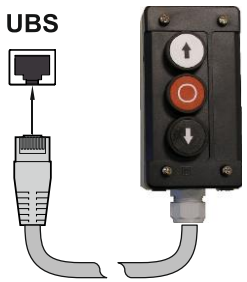
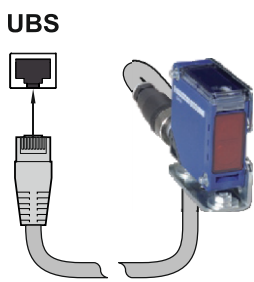
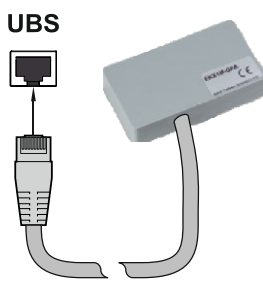
UBS system

The UBS system is a simple plug-in connection technology from GfA. The control devices are connected to the control by a commercially available patch cable and detected automatically.



Note!

- The UBS devices function in the same way as wired control devices

UBS connection		
		
Three push button	Reflective photo cell	External radio receiver

Reversing duration adjustment

Menu item 3.8:

Shortening the reversing duration serves for a reduction of the operating forces.

Extending it, on the other hand, will reduce the wear on the door mechanism.

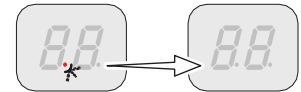
Maintenance cycle counter

Menu item **8.5**:

A value between 0 and 99,000, as a multiple of 1000, can be adjusted for the maintenance cycle setting. The maintenance cycle counter reading is reduced by one each time the Open final limit position is reached. Once the maintenance cycle reaches zero, the setting from menu item **8.6** is activated.

Short-circuit/overload display

If there is a short circuit or an overload of the 24 VDC supply voltage, the 7-digit display vanishes.



Display for active WSD door-module wireless safety device

If the WSD door-module wireless safety device is active, an additional red point is displayed on the right-hand digit display.



Standby function







If there is no fault or command pending, the control switches to Standby. If the automatic closing duration is longer than 60 seconds, the control also switches to Standby. Only the left dot is lit up. With active WSD door-module, both dots are lit up. The Standby function is terminated with a command or by activation of the selector switch **S**.
























Illumination of the built in push button of the door control













Only the command push-buttons which enable a next command are illuminated.














11 Status display





Faults		
	Display: "F" and code	
Code	Fault description	Fault causes and fault correction
	Terminals X2.1 – X2.2 are open. Slack-rope switch/Pass-door contact is open. The WSD door-module is not taught-in or the terminals X1/X2 in the WSD door module are open.	Check door safety switch. Check whether the connection cable is connected. Check the WSD door-module.
	Open safety circuit (DES) Emergency manual operation has been activated. Thermal protection of the motor has tripped	Check emergency manual operation. Check door and door drive unit for stalling. Warning! Danger of the door dropping! Stalling may indicate the anti fall back device (if incorporated) has activated. Take appropriate measures.
	Terminals X3.1 – X3.2 are open. Emergency STOP has been activated.	Check emergency STOP. Check whether the connection cable is connected.
	Radio transmission of WSD door-module is faulty.	<ul style="list-style-type: none"> • Radio channel assigned twice: Use menu item 9.6 to read off the radio channel. Use menu item 2.0 to manually assign the radio channels. • Moisture in WSD door-module: Replace WSD door-module und use a splash guard (optional equipment). • Obstacle between WSD door-module and door control: Adapt fitting configuration or use a spiral cable. • Battery voltage too low: Read off voltage value using menu 9.6 and replace battery if this is less than 3.2 V. <p>Red LED in WSD door-module: Press P1 push-button.</p> <ul style="list-style-type: none"> • Flashing: Faulty radio connection • Lit: Radio connection OK <p> Pay attention to the WSD door-module manual</p>






Faults		
	Display: "F" and code	
Code	Fault description	Fault causes and fault correction
	Faulty pass-door switch. Faulty pass-door switch installation.	Open and close pass door. Check the DIP-switches in the junction box for spiral cable or WSD. Check the resistance and wiring of the spiral cable. Check the pass door installation.
	Line cross-circuit in the safety circuit.	Switch control off and on. Check the DIP-switches in the junction box for spiral cable or WSD. Check the resistance and wiring of the spiral cable.
	WSD door-module batteries are too low.	Change batteries of the WSD door-module. If the battery service life was considerably less than one year, check fault code 1.6 (radio channels assigned twice, obstacles).
	No safety edge detected.	Check the wiring of the safety edge. Check function of WSD door-module.
	Terminals X6.1 – X6.2 are open. Photo cell has been activated.	Check alignment of the photo cell. Check connection cable. Replace photo cell if necessary.
	Maximum number of reversing movements for door through safety edge system activation has been reached. (Only with automatic closing)	Obstacles along the door travel path. Check whether the safety edge system is correctly functioning.
	Activation of safety edge 8k2.	Check whether the safety edge system is correctly functioning. Check whether the connection cable has short-circuited.
	Safety edge 8k2 defective.	Check whether the safety edge system is correctly functioning. Check whether the connection cable is connected.
	Activation of safety edge 1k2.	Check whether the safety edge system is correctly functioning. Check whether the connection cable is connected.
	Safety edge 1k2 defective.	Check whether the safety edge system is correctly functioning. Check whether the connection cable has short-circuited.













Faults		
	Display: "F" and code	
Code	Fault description	Fault causes and fault correction
	1k2 testing is negative.	Testing is activated in the lower final limit position. Check pre-limit switch (with NES "S5").
	Wireless safety device of the WSD door-module or optical safety edge system has been activated or is defective.	Check the WSD door-module. Check whether the safety edge system is correctly functioning.
	(DES) OPEN emergency stop switch reached.	In the voltage-free state, move the door back via emergency manual operation.
	(NES) OPEN or CLOSE emergency stop switch reached. Emergency manual operation has been activated. Thermal protection of the motor has tripped Limit switch system has changed over from NES to DES without the control being reset.	Check OPEN/CLOSE emergency stop switch. Check emergency manual operation. Reset of control via menu item "9.5". Check door and door drive unit for stalling. Warning! Danger of the door dropping! Stalling may indicate the anti fall back device (if incorporated) has activated. Take appropriate measures.
	(DES) CLOSE emergency stop switch reached.	In the voltage-free state, move the door back via emergency manual operation.
	(NES) Faulty activation of the "S5" pre-limit switch.	Check the "S5" pre-limit switch for correct functioning and setting.
	No limit switch detected (active at initial operation).	Connect the limit switch to the control. Check the limit-switch connection cable.
	Limit switch system has changed over from DES to NES without the control being reset.	Reset of control via menu item "9.5".
	Internal plausibility error.	Execute fault clearance through movement command.
	Internal control temperature too high.	Switch off control and let it cool down.

Faults		
	Display: "F" and code	
Code	Fault description	Fault causes and fault correction
	Triggering of force monitoring.	Check the door mechanism for stiffness.
	Crash switch X2.1 – X2.2 is activated.	Check crash switch / connection cable. To reset fault: Press STOP-button and hold for 3 seconds.
	Light curtain actuated at terminals X2.3 - X2.5 / X6.1 - X6.2.	Check light curtain. Check whether the connection cable is connected.
	Light curtain defective.	Comply with the light curtain manufacturer's specifications. Check connection cable.
	Fault of the controller.	Switch control off and on. Replace control if necessary.
	ROM error.	Switch control off and on. Replace control if necessary.
	CPU error.	Switch control off and on. Replace control if necessary.
	RAM error.	Switch control off and on. Replace control if necessary.
	Internal fault of control.	Switch control off and on. Replace control if necessary.
	Fault of digital limit switch (DES)	Check DES connector and connection cable. Switch control off and on.
	Fault with door movement.	Check the limit switches for correct rotational movement. Switch control off and on. Check door and door drive unit for stalling. Warning! Danger of the door dropping! Stalling may indicate the anti fall back device (if incorporated) has activated. Take appropriate measures.














Faults		
	Display: "F" and code	
Code	Fault description	Fault causes and fault correction
	Fault with rotating direction.	Change rotating direction via menu item "0.2".
	Unacceptable door movement in stopped state.	Execute fault clearance trough movement command. Check brake and drive unit.
	No compliance with specified travel direction at drive unit.	Execute fault clearance trough movement command. Check for overload of the drive.
	DI / FI closing speed is too high.	Switch control off and on. Replace drive unit if necessary.
	Internal FI communication fault.	Switch control off and on. Replace FI drive unit if necessary.
	Low voltage in the DC voltage sink.	Execute fault clearance trough movement command. Check mains input voltage. Change slope durations/speeds.
	Excess voltage in the DC voltage link.	Check mains input voltage. Execute fault clearance trough movement command. Change slope durations/speeds.
	Temperature limit exceeded.	Check for overload of the drive unit. Cool down the drive unit and reduce the number of cycles.
	Permanent current overload.	Check for overload of the drive unit. Check the door mechanism for stiffness or weight.
	Brake / FI fault.	Check brake; replace if necessary. If problem recurs, replace drive unit.
	Collective indication for FI.	Execute fault clearance trough movement command. Replace drive unit if message is continually displayed.
	At initial operation minimum travel distance was not completed.	Move the door for at least 1 second.










Commands	
	Display: "E" and code
Code	Command description
	An OPEN-command is present. Inputs X5.3, X7.2, internal radio system, UBS control device or UBS radio receiver
	A STOP-command is present. Inputs X5.2, X7.2, internal radio system, UBS control device or UBS radio receiver or simultaneous OPEN and CLOSE commands
	A CLOSE-command is present. Inputs X5.4, X7.2, internal radio system, UBS control device or UBS radio receiver

Status indications	
Status display	Description
	Preset value for maintenance cycle counter reached.
	Dot on left is not lit: control circuit has a short circuit or is overloaded.
	Dot on right is lit: internal WSD door-module is active.
	Function for changing the rotating direction is activated, only possible during initial operation.
	Change of rotating direction has been carried out, only possible during initial operation.

Status indications	
Status display	Description
 Flashing	Emergency operation is active or programming option is blocked.
 Flashing	Teach in OPEN final limit position.
 Flashing	Teach in CLOSE final limit position.
 Flashing	UPWARDS travel active.
 Flashing	CLOSING operation active.
 Flashing	Stop between the set final limit positions.
 Flashing	Stop at the OPEN final limit position.
 Flashing	Stop at the intermediate stop position.
 Flashing	Stop at the CLOSE final limit position.
 Flashing	Teaching in or deleting of the WSD door-module or handheld transmitter is confirmed. Blocking of programming option confirmed. Flashing display: Unblocking of programming option active.
 Flashing	Interruption of the photo cell function: At first interruption of the light beam.
 Flashing	Interruption of the photo cell function: When exiting the programming.

12 Explanation of symbols

Symbol	Explanation
	Prompt: Read installation instructions
	Prompt: Check
	Prompt: Note
	Prompt: Note the setting of the menu below
	Factory setting of the menu
	Factory setting of the menu, value on the right
	Factory setting of the minimum limit, dependent on drive unit
	Factory setting of the maximum limit, dependent on drive unit
	Setting range
	Prompt: Select menu item or value, turn selector switch S to the left or to the right
	Prompt: View menu item, press selector switch S once
	Prompt: Store, press selector switch S once
	Prompt: Start programming, actuate the selector switch S for three seconds

Symbol	Explanation
	Prompt: Setting via OPEN/CLOSE built in push-button; Use OPEN push-button to increase value, CLOSE push-button to decrease value
 1x	Prompt: Press stop button once via built in push-button
 1x	Prompt: Save, press stop button once via built in push-button
 3s	Prompt: Save, press stop button for three seconds via built in push-button
 3s	Prompt: Reset the control, press stop button for three seconds via built in push-button
	Prompt: Move to door position
	Prompt: Move to door position for OPEN final limit position
	Prompt: Move to pre-limit
	Prompt: Move to door position for CLOSE final limit position

Declaration of incorporation

within the meaning of Machinery Directive 2006/42/EC
for partly completed machinery, Appendix II Part B



Declaration of conformity

within the meaning of EMC Directive 2014/30/EU
within the meaning of RoHS Directive 2011/65/EU
within the meaning of RED Directive 2014/53/EU

GfA ELEKTROMATEN GmbH & Co. KG
Wiesenstraße 81 · 40549 Düsseldorf
Germany

We,
GfA ELEKTROMATEN GmbH & Co. KG
declare under our sole responsibility that the
following product complies with the above
directives and is only intended for installation in a
door system.

Door control

TS 971

Part no.: 20097100

We undertake to transmit in response to a
reasoned request by the appropriate regulatory
authorities the special documents on the partly
completed machinery.

This product must only be put into operation
when it has been determined that the complete
machine/system in which it has been installed
complies with the provisions of the above-
mentioned directives.

Authorised representative to compile the
technical documents is the undersigned.

Düsseldorf, 01.07.2022

Stephan Kleine
CEO

Signature

The following requirements from Appendix I of
the Machinery Directive 2006/42/EC are met:
1.1.2, 1.1.3, 1.1.5, 1.2.1, 1.2.2, 1.2.3, 1.2.4.2,
1.2.5, 1.2.6, 1.3.1, 1.3.2, 1.3.3, 1.3.4, 1.3.9,
1.5.1, 1.5.2, 1.5.4, 1.5.5, 1.5.6, 1.5.7, 1.5.8,
1.5.9, 1.5.10, 1.5.11, 1.5.13, 1.6.1, 1.6.2, 1.6.4,
1.7.1.1, 1.7.1.2, 1.7.2, 1.7.3, 1.7.4.3.

Standards applied:

EN 300328-2:2017

Wideband transmission systems - Data
transmission equipment operating in the 2,4 GHz
ISM band and using wide band modulation
techniques

EN 12453:2019

Industrial, commercial and garage doors and
gates - Safety in use of power operated doors -
Requirements

EN 12978:2003+A1:2009

Industrial, commercial and garage doors and
gates - Safety devices for power operated doors
and gates - Requirements and test methods

EN 60335-2-103:2015

Household and similar electrical appliances -
Safety - Part 2-103: Particular requirements for
drives for gates, doors and windows

EN 61000-6-2:2005

Electromagnetic compatibility (EMC) Part 6-2
Generic standards – Immunity standard for
industrial environments

EN 61000-6-3:2007

Electromagnetic compatibility (EMC) Part 6-3
Generic standards – Emission standard for
residential, commercial and light-industrial
environments